

Product Specification:

Page 1 of 3

Item code; 50703		Product title; Spuntini Steakburger Ovenable 36 x 142g							
Country of Origin		Ireland							
Beef Country of Origin		Ireland							
Production Facility		Plant number IE 717 EC, Lough Egish, Castleblayney, Co. Monaghan, Ireland							
Product Description		Individually quick frozen (IQF) flame grilled beefburgers							
Ingredient Declaration		Beef 95%, Textured SOYA Protein, Onion Powder, Salt, Dried Glucose Syrup, Gluten Free OAT Fibre, Hydrolysed Vegetable Protein (SOYA , Maize), Pea Fibre. *Oats used in this product are gluten free and have been specially produced, prepared and processed in a way to avoid contamination by cereals containing gluten.							
Burger specification		Weight *142g (*Pre-flamed weight)	Interleaved No	IQF Yes	Scored No	Halal No	Shelf Life 12 months		
Burger Dimensions (Frozen)		Left to right 116 – 123mm		Front to back 118 – 125mm		Thickness 16.5 – 17.5mm			
Packing specification		Burgers per pack	Packs / case	Burgers/ case	Net weight / case	Pallet Height (incl. pallet)	Cases / layer	Layers / pallet	Cases per pallet
		36	1	36	5.0kgs	2.2 meters	9	15	135
Packaging Information	Weight corrugated case	Weight Liner/ bag	Weight Paper Interleave	Weight sealing tape	Weight Label	Gross Weight - (kg) Packaging	Gross Weight (kg) (Product & Packaging)		
	0.29kg	0.023kg	0.0kg	0.01kg	0.005kg	0.33kg	5.33kg		
	Tape colour	Liner colour	Case Dimensions			EAN code :			
Green	Blue	(L) 409mm	(W) 291mm	(H) 131mm	5407004780290				
Product Coding System		Case Code 703		Best Before Date (20/04/2027)		Lot number (LOT 01)			
Storage Instructions		Store below -18°C Once defrosted do not refreeze							
Cooking Instructions		This is a raw product, cook from frozen Preheat Combi oven (50% steam) to 200°C for 10 minutes. Cook from frozen for 8 to 10 minutes to an internal core temperature of > 75°C is achieved and juices run clear.							
Product Characteristics – cooked		Taste		Flame grilled savoury onion flavour					
		Colour		Brown					
		Appearance		Homestyle					
Metal Detection	Monitoring Frequency	Sensitivity					Verification Frequency		
	Burger	Continuous (each burger)	1.5mm Ferrous, 1.5mm Non Ferrous, 2.5mm Stainless Steel				Hourly		
Case	Continuous (each case)	2mm Ferrous, 2.5mm Non Ferrous, 3mm Stainless Steel				Hourly			

Microbiological Standards	Satisfactory (m)	Acceptable	Unsatisfactory
Total Viable Count (TVC)	$\leq m$ where m = 500,000 cfu/g	Where 2/5 results fall between m and M and the rest of the results are < m	where M = 5×10^6 cfu/g or where >2/5 results fall between m and M
<u>E - coli</u>	$\leq m$ where m =500cfu/g	Where 2/5 results fall between m and M and the rest of the results are < m	where M = 5000 cfu/g or where >2/5 results fall between m and M
Salmonella	Absence in 10g	Absence in 10g	Presence in 10g

	Product is free from: Yes / No	Significant risk of cross-contamination during Production Yes / No	Handled within Plant Yes / No
Cereals containing gluten	YES*	NO	YES
Crustaceans and products thereof	YES	NO	NO
Egg and products thereof	YES	NO	NO
Fish and products thereof	YES	NO	NO
Peanuts and products thereof	YES	NO	NO
Soybeans and products thereof	NO	N/A	YES
Milk and products thereof (including lactose)	YES	NO	NO
Nuts and products thereof	YES	NO	NO
Celery and products thereof	YES	NO	NO
Mustard and products thereof	YES	NO	YES
Sesame Seeds and products thereof	YES	NO	NO
Sulphur Dioxide and sulphites >10mg/kg	YES	NO	NO
Lupins and products thereof	YES	NO	NO
Molluscs and products thereof	YES	NO	NO
Genetically Modified Material & Derivatives	YES	NO	NO
Monosodium glutamate (MSG)	YES	NO	NO

*Oats used in this product are gluten free and have been specially produced, prepared and processed in a way to avoid contamination by cereals containing gluten.

Nutritional Information	Gram per 100g
Energy - kJ	1219
Energy - kcal	292
Fat	22.4
- Saturated	8.8
Carbohydrates	1.6
- sugars	0.5
Protein	21.0
Salt	0.7

Nutritional data by calculation only



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Page 3 of 3

Case Label

Position: centered on side of case

STEAKBURGER OVENABLE HOMESTYLE
36 x 142g Poids Pré flambé / Gewicht pre-flamed

Ingrédients : Boeuf 95%, protéines de **SOJA** texturées, Poudre d'oignon, Sel, Sirop de glucose séché, Fibres **d'avoine** sans gluten, Protéines végétales hydrolysées, (**SOJA**, Maïs), Fibre de pois.

Ingrediënten : Rundvlees 95%, getextureerd **SOJA**-eiwit, Ajuinpoeder, Zout, gedroogde glucosestroop, Glutenvrije **HAVER**vezel, Gehydrolyseerde plantaardige eiwitten (**SOJA**, Maïs), Erwtvenezels.

Fabriqué en / Geproduceerd in : IE 717 EU

Pour de meilleurs resultats la cuisson doit se faire a partir du produit congele, le temperature a la fin de cuisson devra etre au minimum de 75°C / Voor de beste resultaten werken met een nog bevroren product, garen tot een kemtemperatuur van minimum 75 °C

A conserver a une temperature en dessous de -18°C
Te bewaren op een minimum temperatuur van -18°C

Produit en Irlande pour / Geproduceerd in Irland voor :
Spuntini Group, Nijverheidslaan 70, 8540 Deerlijk, Belgium
Tel +32(0) 56 61 11 55 Fax +32(0) 56 61 36 17



Voedingswaarde informatie per 100 g /	
Valeurs nutritionnelles pour 100 g :	
Energie:	1219 kJ / 292 kcal
Vetten / Lipide :	22.4 g
waarvan verzadigd / dont saturés:	8.8 g
Koolhydraten / Glucides :	1.6 g
waarvan Suiker / dont sucres :	0.5 g
Eiwit / Protéine :	21.0 g
Zout / Sel:	0.7 g

Poids net / Netto Gewicht : 5.0kg

ingevroren op / Surgelé le: 20/04/2026

703 THT/DLUO/BB: 20/04/2027

LOT: 01 18 : 41

Issued by:

Helen Murray

Technical Manager, Rangeland Foods Ltd.,

Date: 20th April 2026

Rev 4.

Customer Specification Approval:

Company Name: _____

Approval Sign Off : _____ **Date:** _____

Print Name: _____